



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-A-05

Job Sheet 170586



Part No: RBE350A94-3700-A-05

Job Qty: 18 ea

Part Name: Foot



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/17/18

Job Tracking No:

Due Date: 2/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3700-A-05 Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea	2/13/18	2/13/18	0.00	0.00	Start Up Machining-3		SL 18-3-21
120	CNC Lathe	18 pcs	2/13/18	2/13/18	0.00	9.00	MORI SL2500Y		SL
130	QC	18 pcs	2/13/18	2/13/18	0.00	0.00	QC2 Machining-4		SL
140	QC	18 pcs	2/13/18	2/13/18	0.00	0.00	QC8 Machining-4		SL
170	Outsource	18 pcs	2/13/18	2/13/18	0.00	0.00	Outsource12		DA 18-03-21
180	Packaging	18 pcs	2/13/18	2/13/18	0.00	0.00	Packaging2		CT 18-03-21
190	QC	18 pcs	2/13/18	2/13/18	0.00	0.00	QC6		AT 18-03-21
200	Packaging	18 pcs	2/13/18	2/13/18	0.00	0.00	Packaging3-1		GA MAR 2 8 2018
210	QC21-SA	18 Ea	2/13/18	2/13/18	0.00	0.00	QC21		GA MAR 2 8 2018

Part Op 120 - 1-Machine as per DWG. FB 782 FOLIO REV: 2-Debur

Descriptions: 3-Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG

170 - Issue P/O to Groupe Altech; PO 039582 - Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

9-89 017-01-24

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R2.000	1018-1025 round bar 2.00	1.8000 (.1 ea)	90-Start up Operation	

5037949

2.0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 1/17/18 11:29 AM Dart.lajeunesse.marie

DML 3-28

Container No: S053537



Part: RBE350A94-3700-A-05

Job No: 170586

Serial No/Batch: S053537

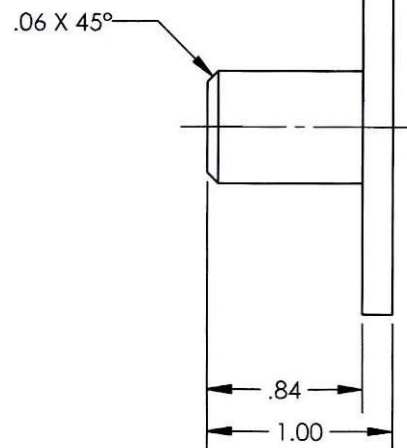
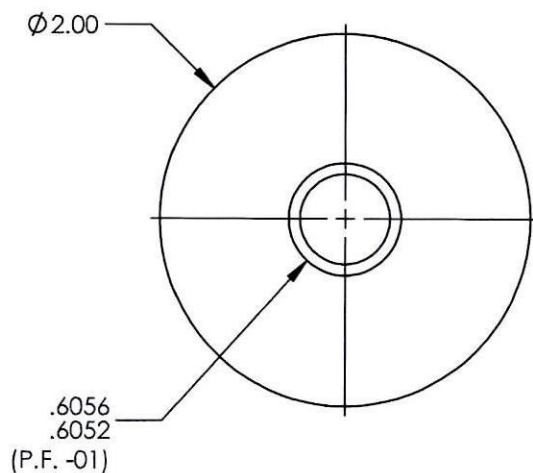
Revision: 7

Inspector:

Date: 03/21/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5		-05 ADDED P.F. -01 TO FOOT PIN DIAMETER.	4/17/2013	CFS	GEA
7	16-0282	-05 CH'D DIM WAS P.F. -01 IS Ø.6052-.6056 (P.F. -01). ADDED FINISH BLACK OXIDE QMSI-6.2.2, B.O. REV D. CH'D MATL WAS 1018/1020 IS 1018/1020 CR.	1/3/2017	DPD	JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170586 MLJ

1801-18

Ø.05
FOOT

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL LONG BRACE	
DWG NO. RBE350A94-3700-A-05	REV 7
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ± 5°
SPEC QMSI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EURCOPTER AS350/355
SCALE 1:1	DATE 8/21/2012
SHEET 5 OF 5	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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				Lead hand / Supervisor Approval Verification																																																																
				QC / QA Coordinator Approval																																																																
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039387

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039387
PO Date: 3/22/18
Due Date: 4/2/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173998	C3-19-1	Lifting Bolt -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	4/2/18	5 pcs	0 pcs	5 pcs	\$18.00/pcs	\$90.00
						✓ 5x		At 18/03/27		
2	169529	RBT400325	Socket Tail Boom Nut -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/2/18	1 pcs	0 pcs	1 pcs	\$3.1578947/pcs	\$3.16
						✓ 1x		At 18/03/27		
3	170586	RBE350A94-3700-A-05	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/2/18	20 pcs	0 pcs	20 pcs	\$3.157894740/pcs	\$63.16
						✓ 20x		At 18/03/27		
4	172461	RBE350A94-3700-A-05	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	4/2/18	10 pcs	0 pcs	10 pcs	\$3.157894740/pcs	\$31.58

DAS
11
9-89

Plex 3/23/18 11:10 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(007818-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007818 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
27-Mar-2018		Aman		PO039387				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C3-19-1 Rev.	C3-19-1 TYPE 2 SC2 0.0003	ZINC CH	5	5	0	0	0
2	RBT400325 Rev.	RBT400325 01 -OXIDE BLACK [OXIDE BLACK]	OXIDE-BLACK CH	1	1	0	0	0
3	RBE350A94-3700-A-05 Rev.	RBE350A94-3700-A-05 01 -OXIDE BLACK [OXIDE BLACK]	OXIDE-BLACK CH	20	20	0	0	0
4	RBE350A94-3700-A-05 Rev.	RBE350A94-3700-A-05 01 -OXIDE BLACK [OXIDE BLACK]	OXIDE-BLACK CH	10	10	0	0	0
5	RBE350A93-3400-00-1 Rev.	RBE350A93-3400-00-1 01 -OXIDE BLACK [OXIDE BLACK]	OXIDE-BLACK CH	7	7	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.